## **Forklift Drive Motors**

Drive Motor Forklifts - Motor Control Centers or MCC's, are an assembly of one or more enclosed sections, which have a common power bus mainly containing motor control units. They have been utilized ever since the 1950's by the automobile industry, as they made use of many electric motors. Now, they are utilized in various industrial and commercial applications.

Within factory assembly for motor starter; motor control centers are fairly common technique. The MCC's comprise metering, variable frequency drives and programmable controllers. The MCC's are normally seen in the electrical service entrance for a building. Motor control centers often are utilized for low voltage, 3-phase alternating current motors which range from 230 volts to 600 volts. Medium voltage motor control centers are designed for big motors that vary from 2300V to 15000 V. These units use vacuum contractors for switching with separate compartments so as to achieve power control and switching.

Within factory locations and area that have corrosive or dusty processing, the MCC can be installed in climate controlled separated locations. Usually the MCC would be positioned on the factory floor next to the equipment it is controlling.

For plug-in mounting of individual motor controls, A motor control center has one or more vertical metal cabinet sections with power bus. To complete maintenance or testing, very big controllers can be bolted into place, while smaller controllers can be unplugged from the cabinet. Each and every motor controller consists of a contractor or a solid state motor controller, overload relays to be able to protect the motor, fuses or circuit breakers in order to provide short-circuit protection as well as a disconnecting switch so as to isolate the motor circuit. Separate connectors allow 3-phase power in order to enter the controller. The motor is wired to terminals situated in the controller. Motor control centers supply wire ways for field control and power cables.

In a motor control center, every motor controller could be specified with many various options. Some of the options comprise: extra control terminal blocks, control switches, pilot lamps, separate control transformers, and numerous types of bi-metal and solid-state overload protection relays. They even comprise different classes of kinds of circuit breakers and power fuses.

Regarding the delivery of motor control centers, there are numerous choices for the consumer. These can be delivered as an engineered assembly with a programmable controller together with internal control or with interlocking wiring to a central control terminal panel board. Conversely, they could be supplied prepared for the client to connect all field wiring.

Motor control centers usually sit on the floor and must have a fire-resistance rating. Fire stops can be needed for cables that penetrate fire-rated walls and floors.